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## Molecular Crystals and Liquid Crystals Science and Technology. Section A. Molecular Crystals and Liquid Crystals

Publication details, including instructions for authors and subscription information:

<http://www.tandfonline.com/loi/gmcl19>

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Version of record first published: 24 Sep 2006

To cite this article: Yutaka Ohmori, Yoshitaka Kurosaka, Norio Tada, Takumi Sawatani, Hiroshi Ueta & Katsumi Yoshino (1998): Improvement of Electrode-Organic Interface by Insertion of Mono-layer Size  $\text{Al}_2\text{O}_3$  Layer in Organic EI Device, Molecular Crystals and Liquid Crystals Science and Technology. Section A. Molecular Crystals and Liquid Crystals, 322:1, 263-270

To link to this article: <http://dx.doi.org/10.1080/10587259808030233>

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## Improvement of Electrode-Organic Interface by Insertion of Mono-layer Size $\text{Al}_2\text{O}_3$ Layer in Organic EL Device

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*Received 6 April 1998; accepted 1 May 1998*

Improvement of electrode/organic interface has been studied in organic electroluminescent diode which consists of 8-hydroxyquinoline aluminum and diamine derivative. Mono-layer size of aluminum oxide ( $\text{Al}_2\text{O}_3$ ) layer inserted between electrode and organic interface has been studied. Emission efficiency has been increased by inserting mono-layer size of  $\text{Al}_2\text{O}_3$  between anode and organic layer and between cathode and organic layer. The mechanism of improvement in emission efficiency has been discussed.

**Keywords:** organic electroluminescent device, metal-organic interface, 8-hydroxyquinoline aluminum, emission efficiency

## INTRODUCTION

Recently, organic electroluminescent (EL) diodes have studied by many research workers<sup>[1-9]</sup> to obtain the EL diodes with high efficient, high brightness or with long life time. For improvement of emissive efficiency, the insertion of buffer layer<sup>[10,11]</sup> is one of the efficient tools. In this study, we examined an effect of insertion of aluminum oxide ( $\text{Al}_2\text{O}_3$ ) buffer layer between the ITO anode and the hole transporting layer and between the Mg:Ag cathode metal and the emissive layer in the organic EL diode with diamine derivative for the hole

transporting layer and 8-hydroxy-quinoline aluminum ( $\text{Alq}_3$ ) for the emissive layer. The mechanism of enhancement of emission efficiency has been discussed.

## EXPERIMENTAL

Figure 1 shows the molecular structure of the organic materials and a schematic de-scription of the EL device used in this study. The device consists of an indium-tin-oxide (ITO)-coated glass substrate, aluminum oxide ( $\text{Al}_2\text{O}_3$ ) buffer layer (0-2nm), N, N'-diphenyl-N, N'-(3-methylphenyl)-1,1'-biphenyl- 4,4'-diamine (TPD) hole transporting layer (60nm), 8- hydroxyquinoline aluminum ( $\text{Alq}_3$ ) emissive layer (60nm) and a magnesium containing silver (Mg:Ag) cathode electrode. And we also fabricated the device with  $\text{Al}_2\text{O}_3$  layer (0-1nm) inserted between the emissive layer and the cathode.

Organic thin films were fabricated using the organic molecular beam deposition (OMBD) system. The deposition was carried out at a back ground

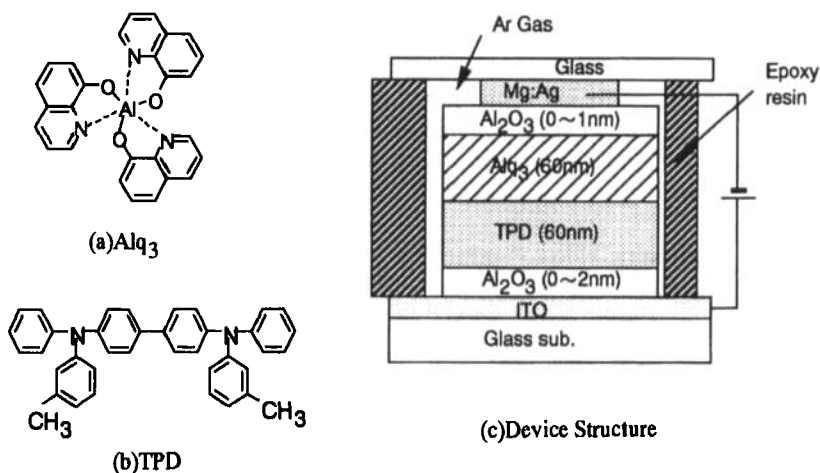


FIGURE 1 Schematic description of molecular structures and a device structure of  $\text{Al}_2\text{O}_3$  inserted EL device.

pressure of under  $10^{-5}$  Pa. Organic materials were loaded into separate Knudsen cells (K-cells) and subsequently heated to their sublimation temperature, and then deposited onto the substrate. The layer thickness of the deposited material was monitored in situ using an oscillating quartz thickness monitor.  $\text{Al}_2\text{O}_3$  layer was fabricated by the method as follows. After deposition of aluminum (Al) on the ITO or organic layer at a back-ground pressure of about  $10^{-5}$  Pa, the device was put in air for about 10 minutes to form  $\text{Al}_2\text{O}_3$  layer by oxidation of Al layer. The formation of  $\text{Al}_2\text{O}_3$  layer by the oxidation method was characterized and reported by Li *et al.*<sup>[12]</sup> Finally Mg:Ag cathode was vapor deposited at a background pressure of about  $10^{-5}$  Pa onto the organic films. After fabricated the layer structures, the device was covered by glass plate and encapsulated by epoxy resin in argon gas atmosphere to prevent the cathode from oxidation. The active device area was  $4 \text{ mm}^2$ . The forward bias condition is defined as the case in which the ITO electrode is positively biased against the Mg:Ag electrode, and the negative bias vice versa. All the measurements were carried out at room temperature.

The surface images of glass/ITO surface were carried out by using atomic force microscope (AFM) (JEOL, SPM 4200A).

## RESULTS AND DISCUSSION

Figure 2(a) shows the applied voltage dependence of injection current characteristics of the  $\text{Al}_2\text{O}_3$  thin film inserted between ITO and TPD layers. In the forward biased conditions, the current increased superlinearly with increasing applied voltage, and the current remains in a small value in the reverse bias case. As increasing the thickness of aluminum oxide layer the current decreases at the same applied voltage. In the case of no  $\text{Al}_2\text{O}_3$  layer, the injection current steeply increased at above 15V. However, the injection current increases at above 25V in the case of 1nm-thick- $\text{Al}_2\text{O}_3$  layer inserted between ITO and TPD. The threshold voltage in the voltage-current characteristics shifted to higher voltage by about 10V by insertion of 1 nm-thick- $\text{Al}_2\text{O}_3$  layer.

Figure 2(b) shows the injection current dependence of EL intensity

characteristics in the same devices shown in Fig. 2(a). Comparing the emission intensity at same driving current, EL intensity from the devices with 0.5nm-thick- $\text{Al}_2\text{O}_3$  or 1nm-thick- $\text{Al}_2\text{O}_3$  inserted between ITO and TPD show higher than that of the device with no  $\text{Al}_2\text{O}_3$  layer.

Quantum efficiency dependence on injection current calculated from the ratio of emitted photons against injected carriers is shown in Fig. 2(c). Quantum efficiency is about 0.35% in the diode with-out  $\text{Al}_2\text{O}_3$  layer, whereas that about 0.65% in the diode with 1nm-thick- $\text{Al}_2\text{O}_3$  layer inserted between the ITO and TPD.

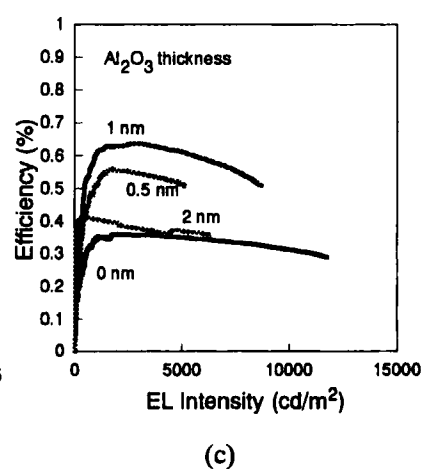
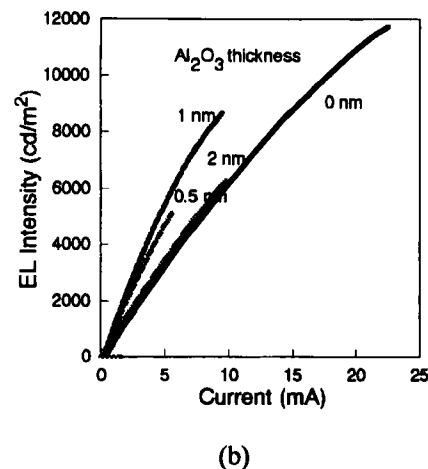
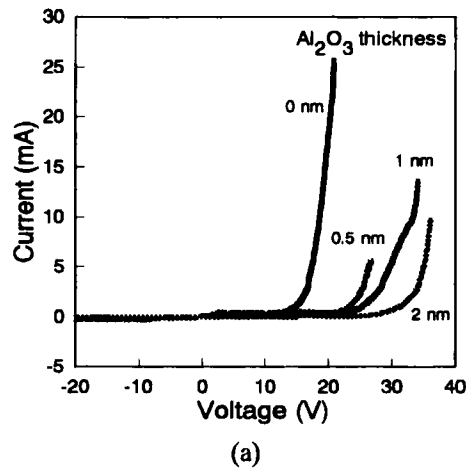
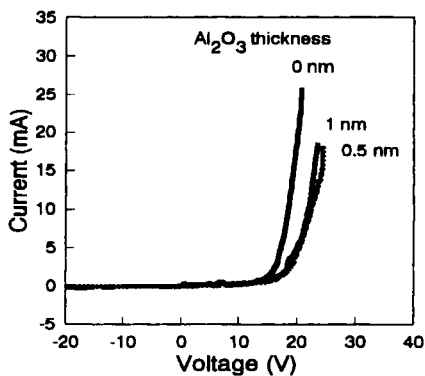


FIGURE 2 Current vs. applied voltage (a), current vs. EL intensity (b), EL intensity vs. quantum efficiency (c) characteristics of EL device with  $\text{Al}_2\text{O}_3$  layer inserted between ITO and TPD interface.

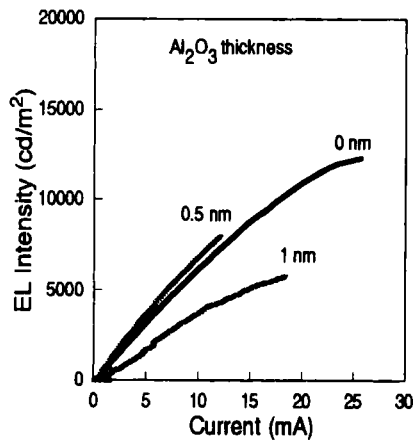
As shown in Fig. 2(c), quantum efficiency is the highest among the devices in which 1nm-thick- $\text{Al}_2\text{O}_3$  inserted between ITO and TPD.

Insertion of  $\text{Al}_2\text{O}_3$  between  $\text{Alq}_3$  emissive layer and  $\text{Mg:Ag}$  cathode has been discussed. Fig. 3(a) shows the injection current dependence on applied voltage characteristics of the device in which  $\text{Al}_2\text{O}_3$  layer with 0nm, 0.5nm, 1nm inserted between  $\text{Alq}_3$  and  $\text{Mg:Ag}$  cathode.

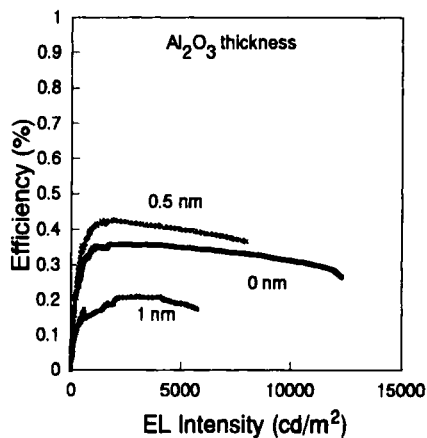
In the forward bias condition, the current increased super-linearly with increasing the applied voltage, and the current remains in a small value in the negative bias case, which is



(a)



(b)



(c)

FIGURE 3 Current vs. applied voltage (a), current vs. EL intensity (b), EL intensity vs. quantum efficiency (c) characteristics of EL device with  $\text{Al}_2\text{O}_3$  layer inserted between the  $\text{Alq}_3$  emissive layer and the  $\text{Mg:Ag}$  cathode interface.

similar to the case of the device with  $\text{Al}_2\text{O}_3$  layer inserted between ITO and TPD. As increasing the thickness of  $\text{Al}_2\text{O}_3$  layer, the injection current decreased under the same applied voltage.

Figure 3(b) shows the injection current dependence of EL intensity characteristics of the devices shown in Fig. 3(a). Under the same driving current, the EL intensity of the diode with 0.5 nm-thick- $\text{Al}_2\text{O}_3$  is the highest among the diodes with and without  $\text{Al}_2\text{O}_3$  layers.

Figure 3(c) shows the injection current dependence on quantum efficiency characteristics of the devices. Quantum efficiency is the highest in the device with 0.5 nm-thick- $\text{Al}_2\text{O}_3$  among the devices with various thickness of  $\text{Al}_2\text{O}_3$  layer of inserted between the  $\text{Alq}_3$  emissive layer and the Mg:Ag cathode.

The mechanism of the emission enhancement by inserting  $\text{Al}_2\text{O}_3$  layer between electrode and organic layers is explained as follows. First we will discuss the mechanism of the carrier transport and the emission mechanism in the EL device with and without  $\text{Al}_2\text{O}_3$  layer inserted between ITO and TPD layers.

The surface of ITO has about 50 nm roughness by the AFM image. The layer thickness of  $\text{Al}_2\text{O}_3$  layers is in the range of 0-2 nm inserted between the ITO anode and the TPD hole transporting layer and that of 0-1 nm inserted between the  $\text{Alq}_3$  emissive layer and the Mg:Ag cathode. The  $\text{Al}_2\text{O}_3$  layers deposited on the ITO or the organic layer are not sufficient enough to cover the whole area, because the roughness of the substrate has much higher roughness than the  $\text{Al}_2\text{O}_3$  layer.

Firstly, the deposited  $\text{Al}_2\text{O}_3$  layer covers a part of the ITO or the organic layer and is effective for the suppression of the current flow which does not act for the emission. Since the current flow decreases in the diode with  $\text{Al}_2\text{O}_3$  layer inserted between ITO and TPD layers compared with that without  $\text{Al}_2\text{O}_3$  layer. The insertion of  $\text{Al}_2\text{O}_3$  layer depresses the current flow which is not effective for radiative recombination and to decrease the emission efficiency. From the result of current-voltage characteristics that the current-emission characteristics of the diode with  $\text{Al}_2\text{O}_3$  layer inserted between ITO and TPD, the emission intensity is higher in the diode with  $\text{Al}_2\text{O}_3$  layer inserted between ITO and TPD,

Secondly, the insertion of the  $\text{Al}_2\text{O}_3$  layer between the electrode and the



organic layer will modulate the energy level at the interface of the organic layer and the metal electrode, since the energy level at the interface of organic layer is reported to be modulated by the metal electrode<sup>(13)</sup>. The change of energy level at the interface will modulate the current flow at the metal-organic interface, and will change the carrier recombination process.

At this stage of experiment, we cannot conclude which mechanism will be the main process for the improvement of the emission efficiency, however, we can say that these mechanisms will be one of the reasons for the increase of emission efficiency.

The increase of the insertion of  $\text{Al}_2\text{O}_3$  layer between  $\text{Alq}_3$  and  $\text{Mg:In}$  electrode will be discussed in the same manner as discussed above. However, the increase in emission efficiency is not so high as that in the case of insertion between the ITO and TPD layers.

We can conclude that the monolayer size of  $\text{Al}_2\text{O}_3$  layer inserted between electrode and organic layer contribute to enhance the emission efficiency.

## COCLUSIONS

The insertion of monolayer size of  $\text{Al}_2\text{O}_3$  layer having an appropriate layer thickness between the ITO anode and the TPD hole transporting layer, or between the  $\text{Mg:Ag}$  cathode and the  $\text{Alq}_3$  emissive layer improves the emission efficiency of the EL devices.

## ACKNOWLEDGEMENTS

A part of this work was supported by a Grant-in-Aid for Scientific Research, the Ministry of Education, Science, Sports and Culture.

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